

SAMPLE DRAWING FOR TYPICAL DETAILS OF METAL GRILLE

1. GENERAL NOTE

- 1.1. THE DESIGN AND CONSTRUCTION OF METAL GRILLE ARE IN ACCORDANCE WITH THE BUILDING (CONSTRUCTION) REGULATION, HONG KONG.
- 1.2. THE DRAWINGS SHOULD BE READ IN CONJUNCTION WITH THE LATEST APPROVED GENERAL BUILDING PLAN APPROVED ON (DATE).
- 1.3. THE STRUCTURAL INFORMATION FOR THE PARENT STRUCTURE SHOULD BE READ IN CONJUNCTION WITH THE LATEST STRUCTURAL PLAN APPROVED ON (DATE).

2. STANDARD AND CODES

- 2.1. CODE OF PRACTICE FOR THE STRUCTURAL USE OF STEEL 2011.
- 2.2. THE STRUCTURAL USE OF ALUMINIUM - BS 8118: PART 1: 1991 WITH MODIFICATION OF PARTIAL LOAD FACTOR FOR WIND LOAD IN ACCORDANCE WITH PNAP APP-53.
- 2.3. CODE OF PRACTICE FOR DEAD AND IMPOSED LOAD 2011.
- 2.4. CODE OF PRACTICE ON WIND EFFECTS IN HONG KONG 2019.

3. NOTE ON DESIGN LOADS

3.1. DESIGN WIND LOAD:

DESIGN WIND PRESSURE /
DESIGN WIND REFERENCE PRESSURE $Q_z = \quad$

PRESSURE COEFFICIENT $C_p = \quad$

SIZE FACTOR $S_s = \quad$

DESIGN WIND PRESSURE $P = Q_z \times C_p \times S_s = \quad$

4. NOTE ON STRUCTURAL STEEL

- 4.1. STRUCTURAL STEEL SHALL BE GRADE _____. ALL STEEL SECTIONS SHALL BE CLASS 1 AS SPECIFIED IN CLAUSE 3.1.1 OF THE CODE OF PRACTICE FOR THE STRUCTURAL USE OF STEEL 2011.
- 4.2. ALL STRUCTURAL STEELWORK SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH BS EN ISO 1461: 2009 TO 85 MICRON MINIMUM THICKNESS.
- 4.3. ALL WELDING SHALL BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH BS EN 287-1:2004 AND BS EN 288-3:1992.
- 4.4. WELD STRENGTH SHALL BE ____ N/mm².
- 4.5. ALL WELDING SHALL BE 6mm FILLET WELDS, UNLESS OTHERWISE SPECIFIED.
- 4.6. WELDING ELECTRODE SHALL BE CLASS ____ TO BS EN ISO 2560:2009.
- 4.7. WELDING TESTS SHALL COMPLY WITH CLAUSE 14.3.6 OF THE CODE OF PRACTICE FOR THE STRUCTURAL USE OF STEEL 2011.

5. NOTE ON STRUCTURAL STAINLESS STEEL

- 5.1. STAINLESS STEEL SCREW / BOLT SHALL BE OF GRADE ____ TO BS EN ISO 3506: PART 1 TO 3: 2009.

6. NOTE ON STRUCTURAL ALUMINIUM

- 6.1. ALL ALUMINIUM EXTRUSION SHALL BE GRADE ____ COMPLYING WITH BS 8118: PART 1: 1991, BS EN 755: PART 2: 2008, AND BS EN 573: PART 3: 2009.

7. NOTE ON BIMETALLIC EFFECT

- 7.1. ALL CONTACT FACES BETWEEN DISSIMILAR METALS AND ALUMINIUM SHALL BE COATED WITH BITUMINOUS PAINT FOR INSULATION.

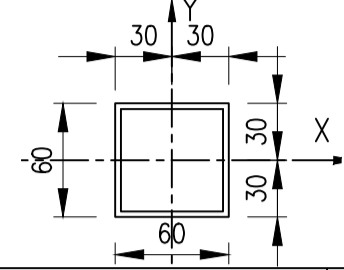
8. NOTE ON CAST-IN EMBED

- 8.1. CAST-IN BAR SHALL BE HIGH YIELD BAR OF GRADE 500B TO CS2:2012.
- 8.2. DESIGN CONCRETE STRENGTH OF PARENT STRUCTURE = ____ N/mm².

9. MEMBER SCHEDULE

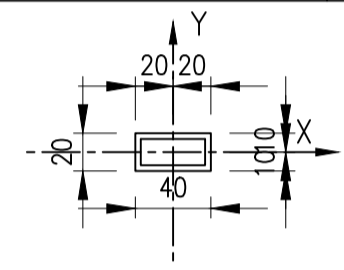
MEMBER MARK	DESCRIPTION	GRADE
SP1	-	-
SP2	-	-
AL1	-	-
AL2	-	-
M1	-	-
T1	-	-
T2	-	-

60x60x3mm THK. ALUMINIUM S.H.S.		T1
DIE NO.:	-	
GRADE:	-	

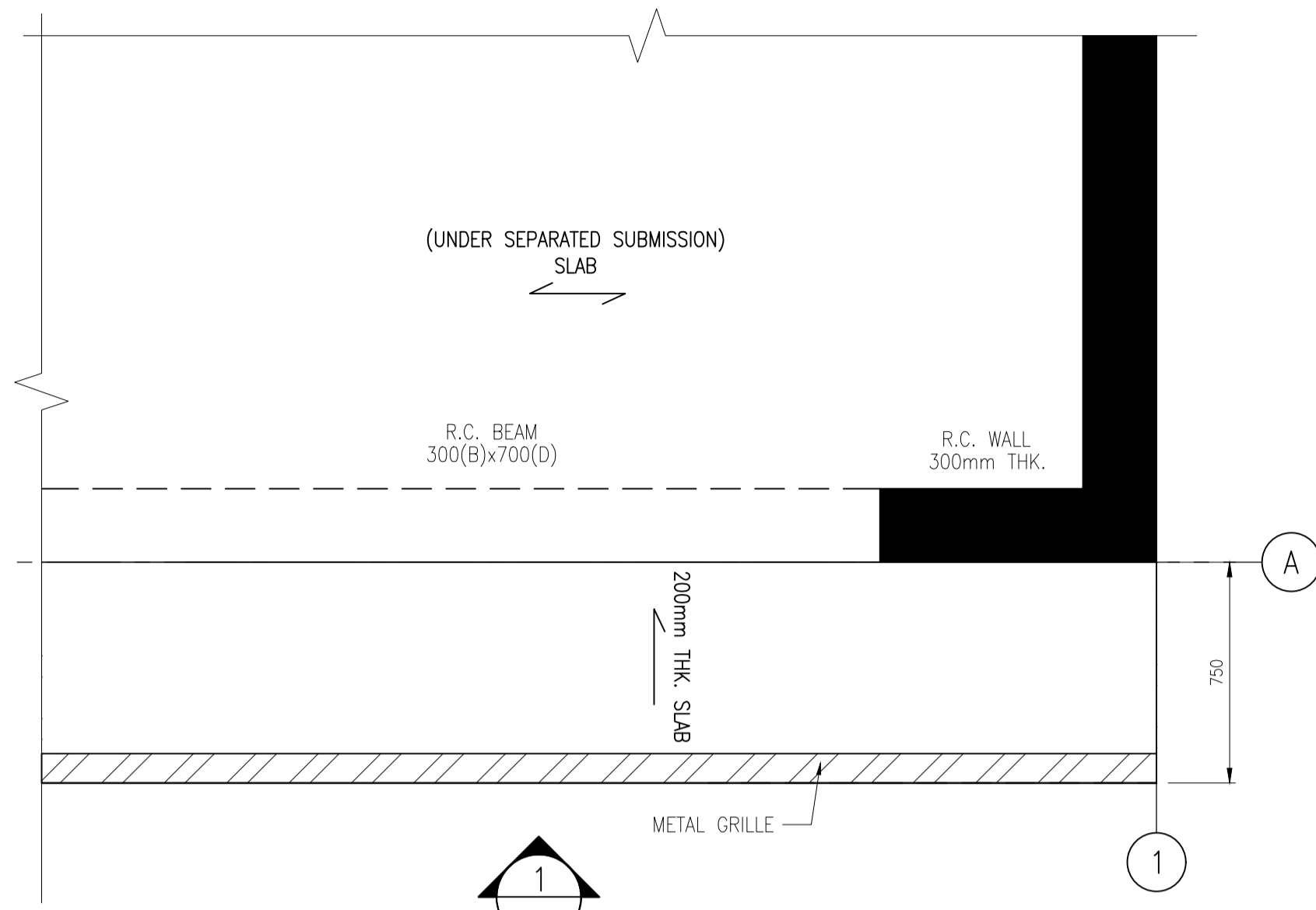


MASS PROPERTIES (UNIT)	VALUES
AREA (mm ²)	-
PERIMETER (mm)	-
BENDING BOX-X (mm)	-
BENDING BOX-Y (mm)	-
MOMENT OF INERTIA-X (mm ⁴)	-
MOMENT OF INERTIA-Y (mm ⁴)	-
ELASTIC MODULUS-X (mm ²)	-
ELASTIC MODULUS-Y (mm ³)	-

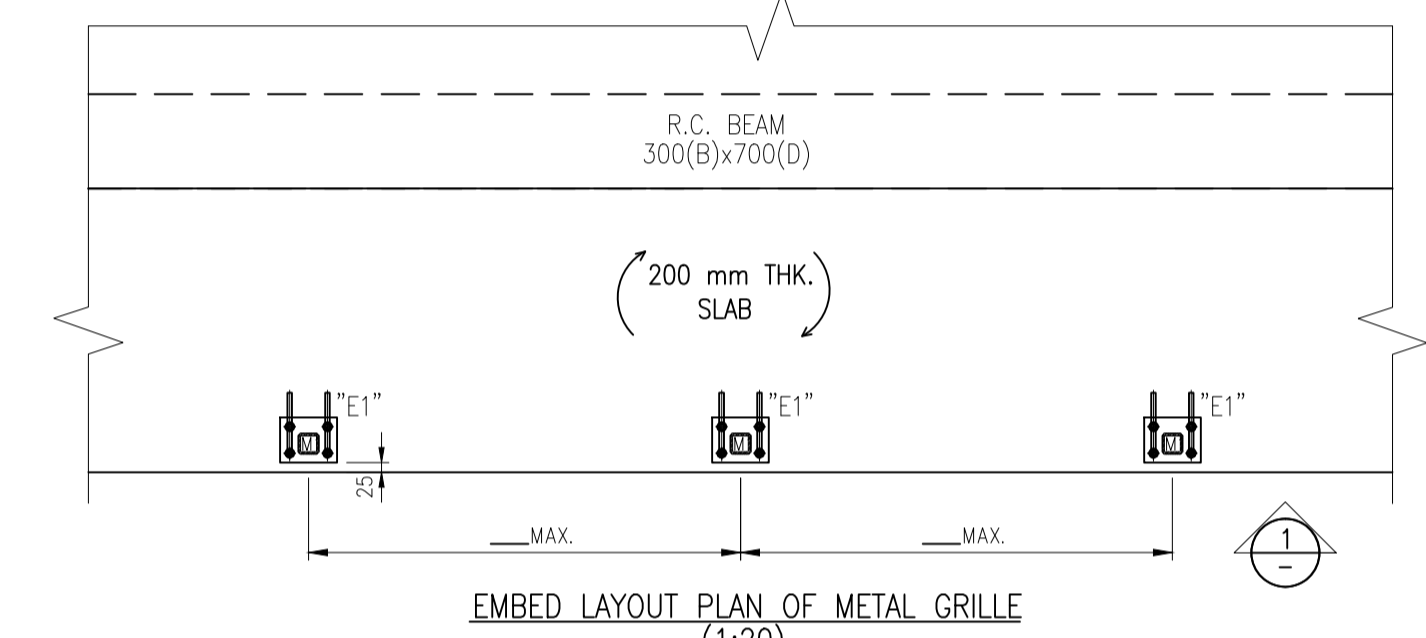
40X20X3mm THK. ALUMINIUM R.H.S.		T2
DIE NO.:	-	
GRADE:	-	



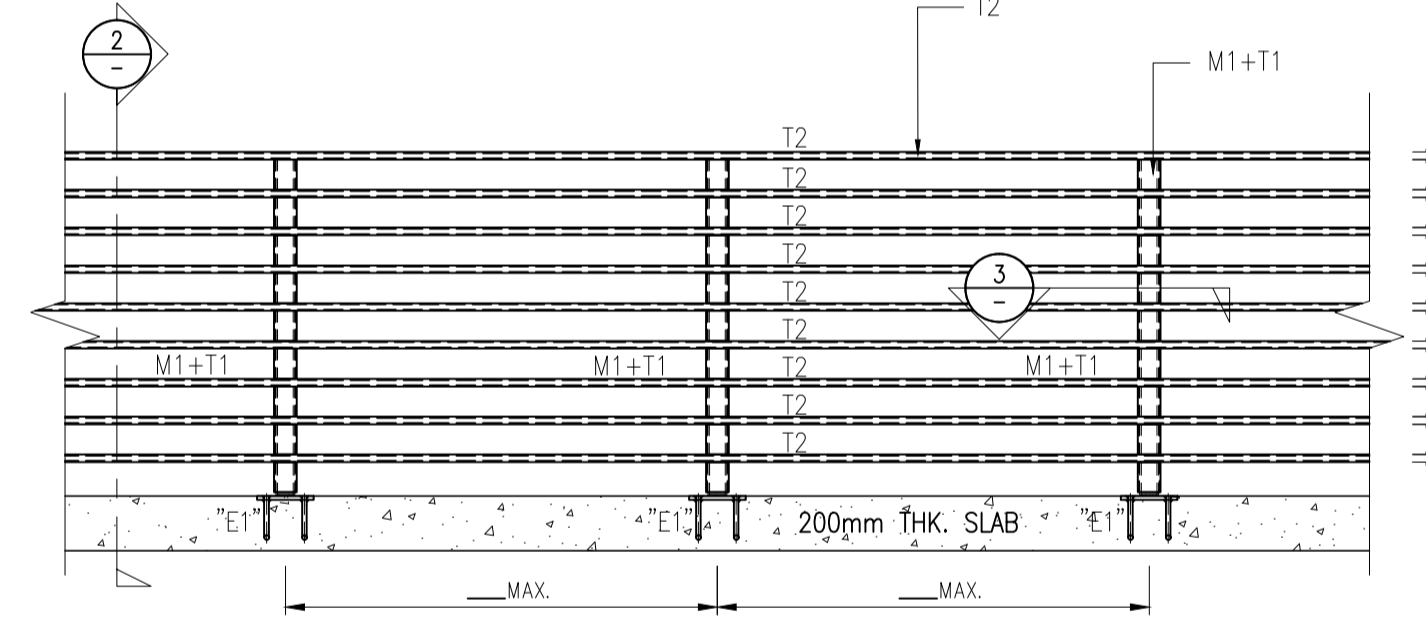
MASS PROPERTIES (UNIT)	VALUES
AREA (mm ²)	-
PERIMETER (mm)	-
BENDING BOX-X (mm)	-
BENDING BOX-Y (mm)	-
MOMENT OF INERTIA-X (mm ⁴)	-
MOMENT OF INERTIA-Y (mm ⁴)	-
ELASTIC MODULUS-X (mm ²)	-
ELASTIC MODULUS-Y (mm ³)	-



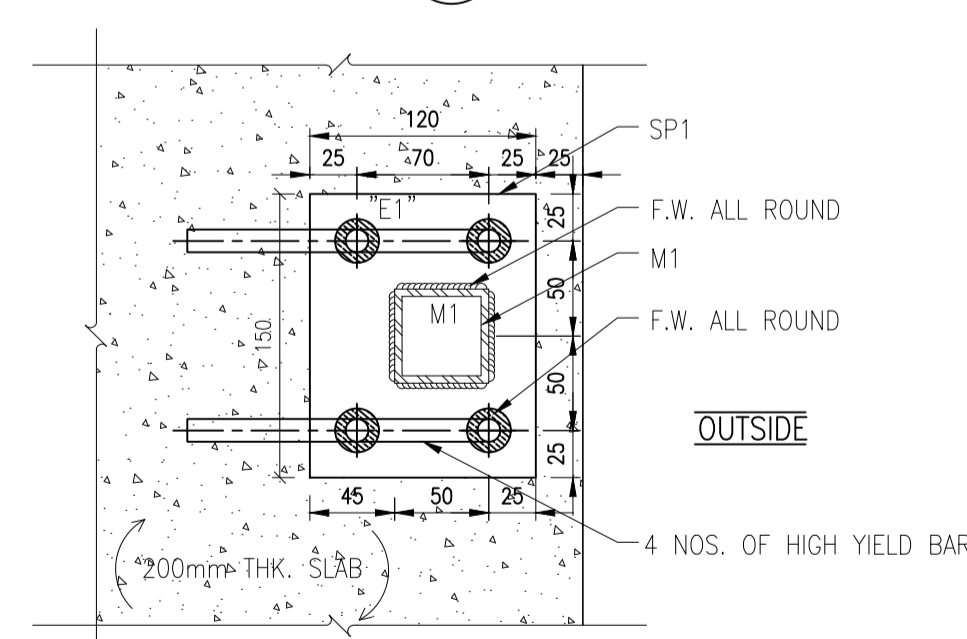
LOCATION PLAN
1:20



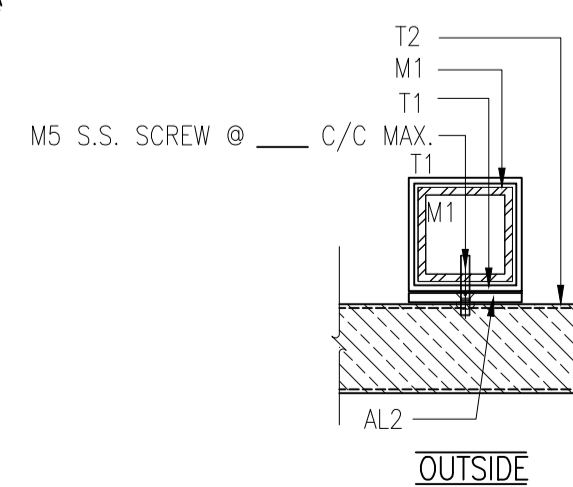
EMBED LAYOUT PLAN OF METAL GRILLE
(1:20)



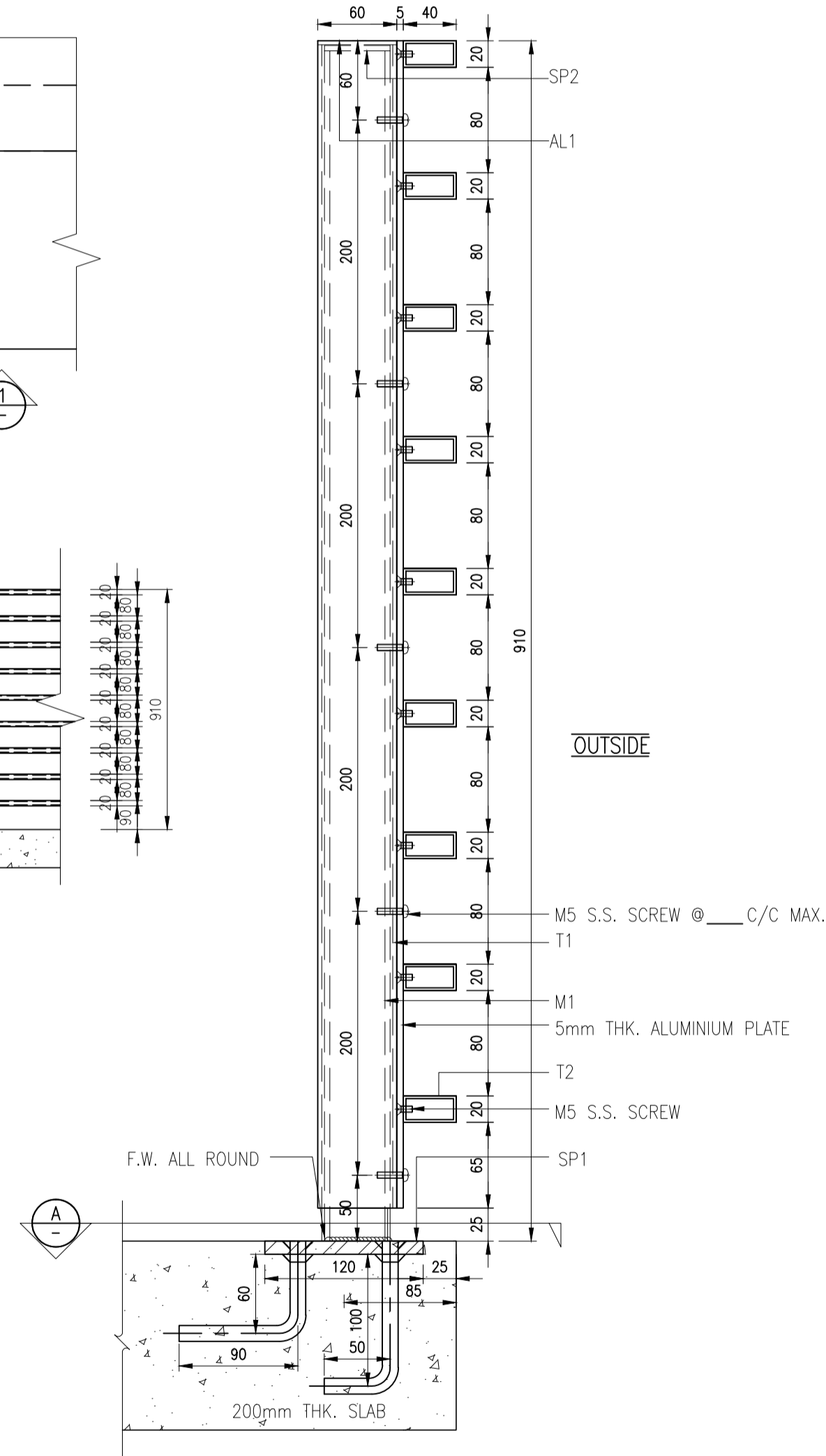
ELEVATION OF METAL GRILLE
1:20



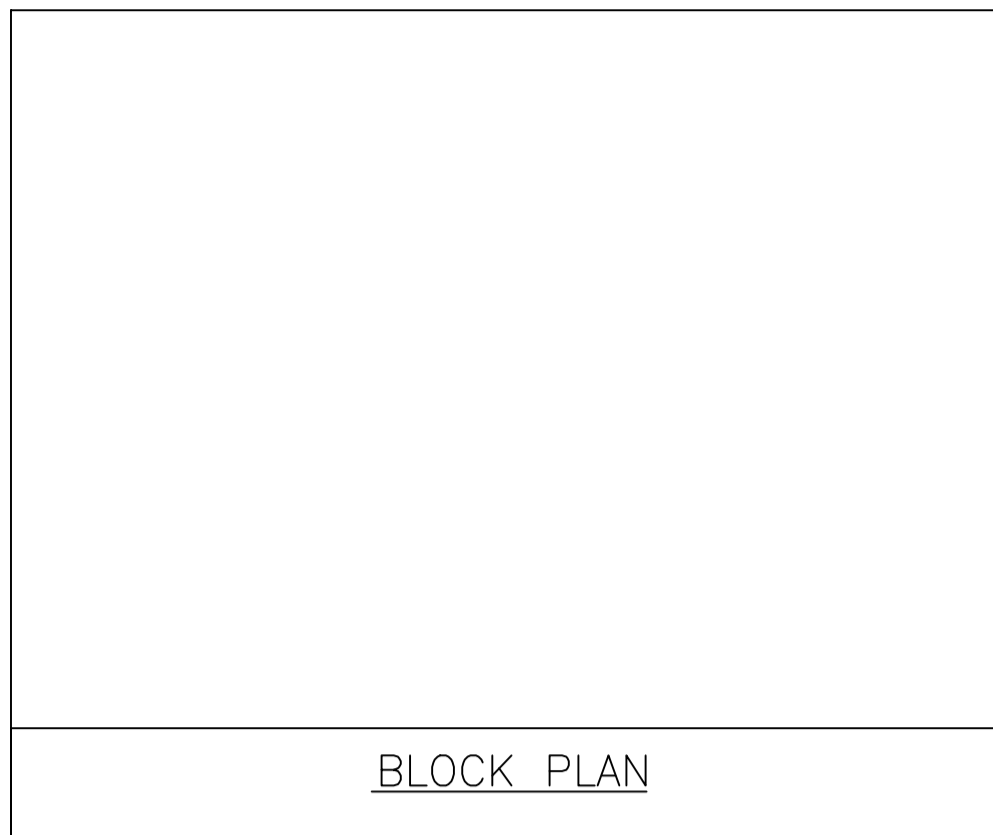
SECTION A-A
1:4



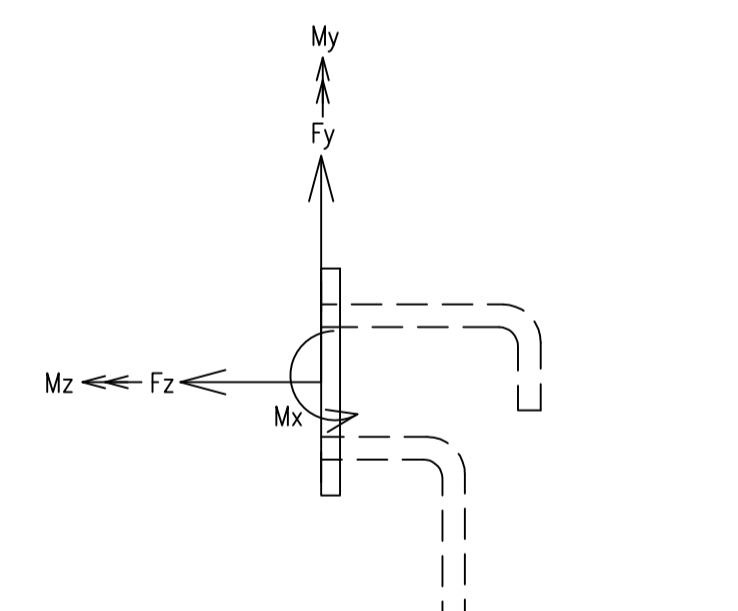
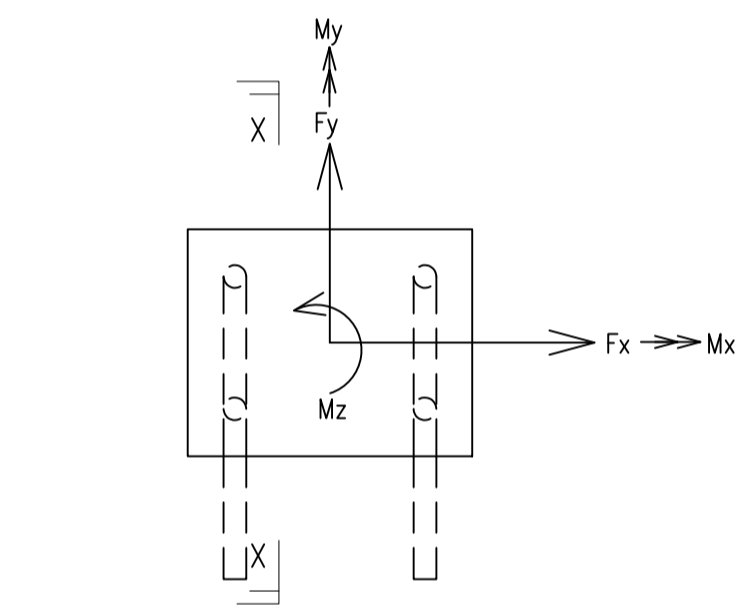
TYPICAL DETAIL OF METAL GRILLE
1:4



TYPICAL DETAIL OF METAL GRILLE
1:4



BLOCK PLAN



SECTION X-X
SIGN CONVENTION OF CAST-IN EMBED

LOAD SCHEDULE OF CAST-IN EMBED

	DL (kN)	WL (kN)
Fx	-	-
Fy	-	-
Fz	-	-
Mx	-	-
My	-	-
Mz	-	-

REV.	DATE	AMENDMENT
PROJECT SAMPLE		
DRAWING TITLE NOTES AND DETAILS OF METAL GRILLE		
SCALE		
DRAWING NO. A007		REV. NO.
SORUCE		
90mm(W) x 40mm(H) space for COMPANY LOGO		
90mm(W) x 60mm(H) space for AP/RSE/RGE's signature/ and stamp chop		

BD's OFFICIAL USE

90mm(W) x 150mm(H) space for BD's approval stamp/ certification of copies of approved plans (PNAP ADM-10 APP A)